

Sintering shrinkage behavior, microstructure evolution and property relationships in Gd₂O₃–MgO infrared transparent composite ceramics

Transparent Gd₂O₃–MgO composite ceramics are promising materials for mid-wave infrared (MWIR) window applications due to their good optical transparency and thermal stability. However, the sintering behaviour and microstructure evolution of the two-phase system are strongly influenced by the phase transition of Gd₂O₃ and the phase compatibility between Gd₂O₃ and MgO, which significantly affect the final properties of the ceramics. In this work, Gd₂O₃–MgO composite ceramics were fabricated using combustion-synthesized nanopowders followed by pre-sintering and hot isostatic pressing. The effects of phase volume ratio and Zr stabilization on sintering shrinkage behaviour, densification process and microstructure evolution were systematically investigated. Real-time shrinkage observations show that the undoped ceramics exhibit rapid shrinkage around 1250 °C due to the phase transition of Gd₂O₃, while Zr stabilization effectively suppresses this abrupt shrinkage and promotes a more stable densification behaviour. Microstructural characterization reveals that Zr segregates along the grain boundaries of the Gd₂O₃ phase, producing a grain boundary pinning effect that refines the microstructure and improves phase compatibility. Dense Gd₂O₃–MgO composite ceramics with optimized composition exhibit high transmittance of 78–86% in the 3–5 μm range, together with favourable thermal conductivity and mechanical properties.

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Senior Scientist

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No interest

Invitation letter for visa

Yes

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